



## IADC DULL BIT GRADING

CUTTING STRUCTURE				BEARINGS / SEALS	GAGE	OTHER DULL CHAR.	REASON PULLED
INNER	OUTER	DULL CHAR.	LOCATION				
①	②	③	④	⑤	⑥	⑦	⑧

① **INNER CUTTING STRUCTURE** (All inner rows)

② **OUTER CUTTING STRUCTURE** (Gage row only)

In columns 1 and 2 a linear scale from 0 to 8 is used to describe the condition of the cutting structure according to the following:

STEEL TOOTH BITS	INSERT BITS	FIXED CUTTER BITS
A measure of lost tooth height due to abrasion and / or damage	A measure of total cutting structure reduction due to lost, worn and / or broken inserts	A measure of lost, worn and / or broken cutting structure
0 - NO LOSS OF TOOTH HEIGHT	0 - NO LOST, WORN AND/OR BROKEN INSERTS	0 - NO LOST, WORN AND/OR BROKEN CUTTING STRUCTURE
8 - TOTAL LOSS OF TOOTH HEIGHT	8 - ALL INSERTS LOST, WORN AND/OR BROKEN	8 - ALL OF CUTTING STRUCTURE LOST, WORN AND/OR BROKEN

③ **DULL CHARACTERISTICS** (Use only cutting structure related codes.)

<b>BC *</b> BROKEN CONE	<b>FC</b> FLAT CRESTED WEAR	<b>RG</b> ROUNDED GAGE
<b>BF</b> BOND FAILURE	<b>HC</b> HEAT CHECKING	<b>RO</b> RING OUT
<b>BT</b> BROKEN TEETH / CUTTERS	<b>JD</b> JUNK DAMAGE	<b>SD</b> SHIRT-TAIL DAMAGE
<b>BU</b> BALLED UP BIT	<b>LC *</b> LOST CONE	<b>SS</b> SELF-SHARPENING WEAR
<b>CC *</b> CRACKED CONE	<b>LN</b> LOST NOZZLE	<b>TR</b> TRACKING
<b>CD *</b> CONE DRAGGED	<b>LT</b> LOST TEETH / CUTTERS	<b>WO</b> WASHED OUT BIT
<b>CI</b> CONE INTERFERENCE	<b>OC</b> OFF-CENTRE WEAR	<b>WT</b> WORN TEETH / CUTTERS
<b>CR</b> CORED	<b>PB</b> PINCHED BIT	<b>NO</b> NO DULL CHARACTERISTICS
<b>CT</b> CHIPPED TEETH / CUTTERS	<b>PN</b> PLUGGED NOZZLE / FLOW PASSAGE	
<b>ER</b> EROSION		* Show Cone # or #'s under location ④

④ **LOCATION**

ROLLER CONE		
N	NOSE ROW	CONE #
M	MIDDLE ROW	1
G	GAGE ROW	2
A	ALL ROWS	3

FIXED CUTTER			
C	CONE	S	SHOULDER
N	NOSE	G	GAGE
T	TAPER	A	ALL AREAS

⑤ **BEARINGS /SEALS**

NON-SEALED BEARINGS		SEALED BEARINGS	
A linear scale estimating bearing life used.		E	SEALS EFFECTIVE
0	No life used	X	FIXED CUTTER (BEARINGLESS)
8	All life used (No bearing life left.)	F	SEALS FAILED
		N	NOT ABLE TO GRADE

⑥ **GAGE** (Measure in sixteenths of an inch)

0	1	2	4
-	1/16"	1/8"	1/4"
IN GAGE	OUT OF GAGE	OUT OF GAGE	OUT OF GAGE

⑦ **OTHER DULL CHARACTERISTIC** (Refer to column ③ codes)

⑧ **REASON PULLED OR RUN TERMINATED**

<b>BHA</b> CHANGE BOTTOM HOLE ASSEMBLY	<b>LIH</b> LEFT IN HOLE	<b>HR</b> HOURS ON BIT
<b>DMF</b> DOWNHOLE MOTOR FAILURE	<b>RIG</b> RIG REPAIR	<b>PP</b> PUMP PRESSURE
<b>DTF</b> DOWNHOLE TOOL FAILURE	<b>CM</b> CONDITION MUD	<b>PR</b> PENETRATION RATE
<b>DSF</b> DRILL STRING FAILURE	<b>CP</b> CORE POINT	<b>TD</b> TOTAL DEPTH / CASING DEPTH
<b>DST</b> DRILL STEM TEST	<b>DP</b> DRILL PLUG	<b>TQ</b> TORQUE
<b>LOG</b> RUN LOGS	<b>FM</b> FORMATION CHANGE	<b>TW</b> TWIST OFF
	<b>HP</b> HOLE PROBLEMS	<b>WC</b> WEATHER CONDITIONS